\mathbf{W}_{0}	rk	Or	der	ID	59056
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Tuesday, May 25, 2010 2:35:33 PM

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Page 1

Item ID:

D3876-11

Accept

Setup Start

Stop



Revision ID: Item Name:

Start Date:

Required Date: 5/31/2010

Protector - Floor

Start Qty: 2.00 5/25/2010

Req'd Oty: 2.00

Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Date 10-5-25 Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ **Work Center ID**

Draw Nbr

Operation Description

Revision Nbr

Set Up/ Run Hours

Draw Number Draw Plan Rev. Code

Reject Oty

Accept

Qty

Reject Insp. Number Stamp

100

Waterjet

FLOW CNC Waterjet

FLOW WATER JET

Memo

1-Cut as per Dwg D3876 Dwg Rev:____

Prog Rev:

2- Deburr if necessary

0.00

0.00

80 10104/08

B10-6-7

110

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

0.00

B10-6-

120

QC8- Inspect parts - second check

Memo

S coluctor

Quality Control

Memo

W/O:			WC	RK ORDER CHANG	GES		······································			
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	,	Date (Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	STEP	Description of NC			tion B		Verificat	ion	Approval	Approval
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Work Order ID 59056

Tuesday, May 25, 2010 2:35:33 PM



Page 2

Item ID:

D3876-11

Accept

Setup Start

Stop



Revision ID:

Item Name:

Protector - Floor

Start Date: 5/25/2010

Start Qty: 2.00

Required Date: 5/31/2010

Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ **Work Center ID**

130

Packaging

Operation Description

Identify as per dwg & Stock Location:

Set Up/ **Run Hours**

0.00

0.00

Draw Number

Draw Plan Rev. Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

Packaging

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

10/06/09 de) M10-6-08

Dart Aerospace

W/O:		•	W	ORK ORDER CHANGI	ES					
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Picklist Print

Tuesday, May 25, 2010 2:35:38 PM

Work Order ID: 59056

Comments:

Parent Item: D3876-11

Parent Item Name: Protector - Floor

IPP Rev:A 09-01-14 new issue DD verifyed by:EC



Start Date: 5/25/2010

Required Date: 5/31/2010

Page 1

Start Qty: 2.00

Required Qty: 2.00

1310-6-7

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Primary Item Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No		100	sf	1,769.706	1	2 105263			

GE PLASTICS LEXAN SHEET

<u>Location</u>	Loc Oty	Loc Code	
MAT	1769.7068		
111710	64		
112585	173.383		
114032	1532.3238		114032



D	A			
Dart	Aero	ospa	ce	Lta

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NCR:			WORK ORD	ER NON-CONFO	RMANCE	(NCR)			*
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DART AEROSPACE LTD	Work Order:	59056
Description: Protector – Floor	Part Number:	D3876-11
Inspection Dwg: D3876 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

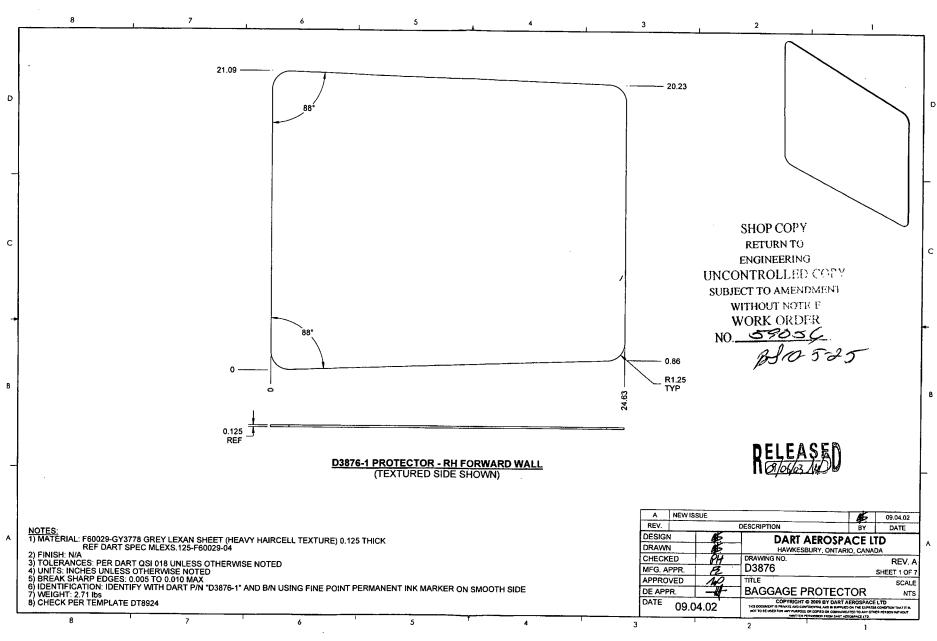
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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18.73	+/-0.030	18.73	8#			
18.51	+/-0.030	18.51	×			
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27.86	+/-0.030	27.86	¥			
53.46	+/-0.030	\$3.46	4			
55.90	+/-0.030	89.22	>			
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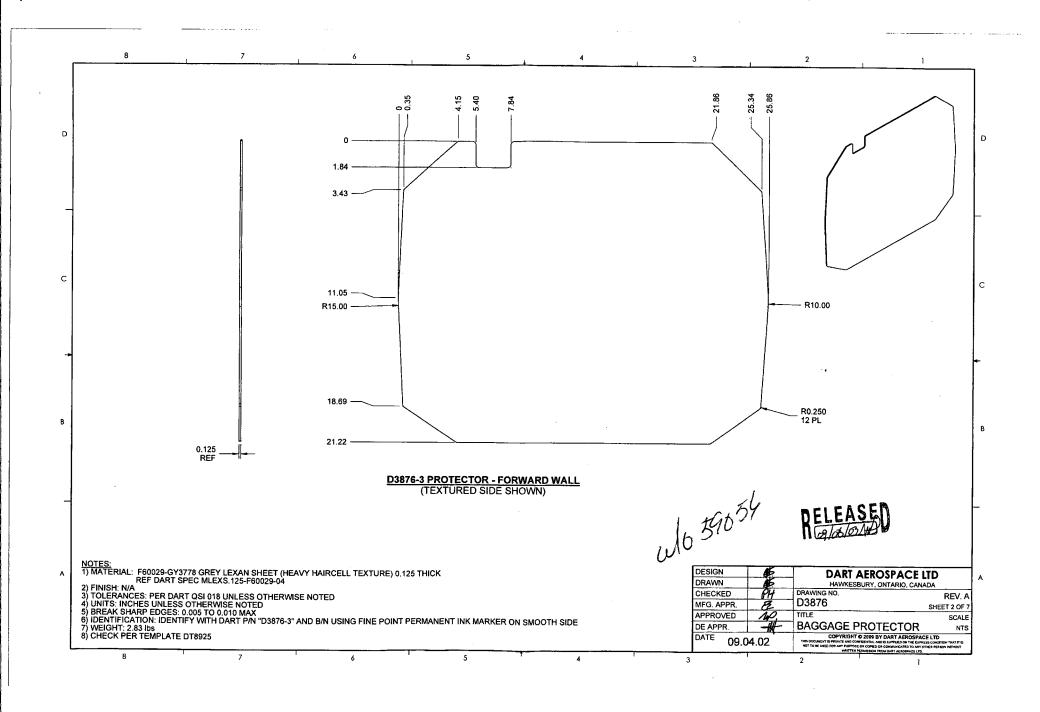
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Date:	10-6-7	Date:	robolor	Date:	N/A	•

Rev	Date	Change	Revis	e	by	Ap	Mir	oved
Α	09.07.29	New Issue	KJ c	V	7		办	
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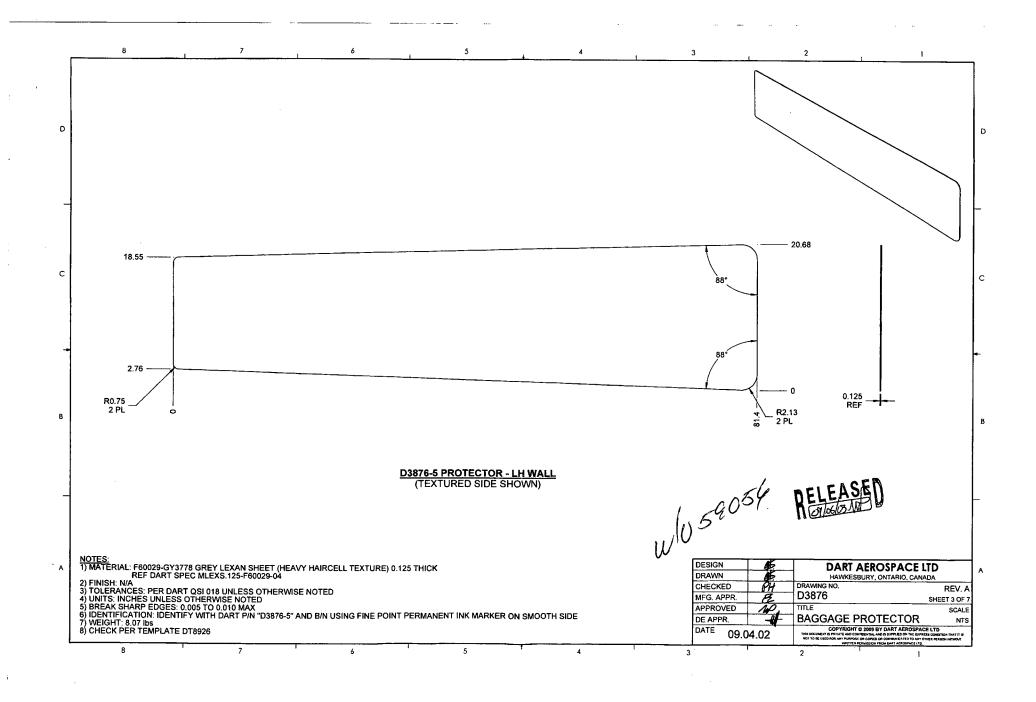


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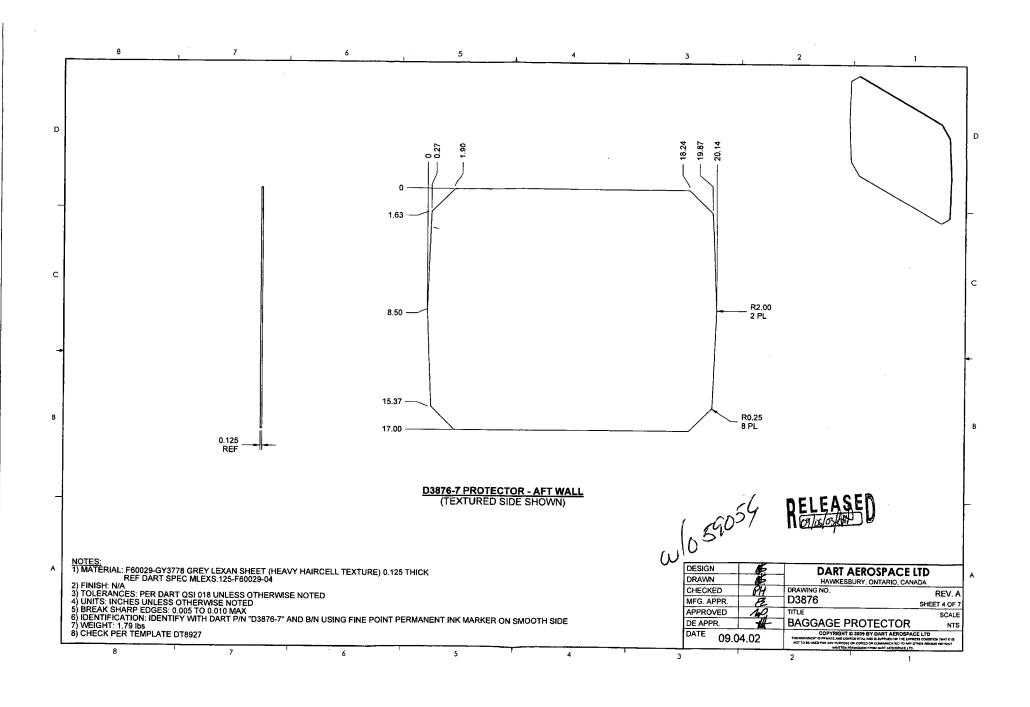


Dart Aerospace L	.td
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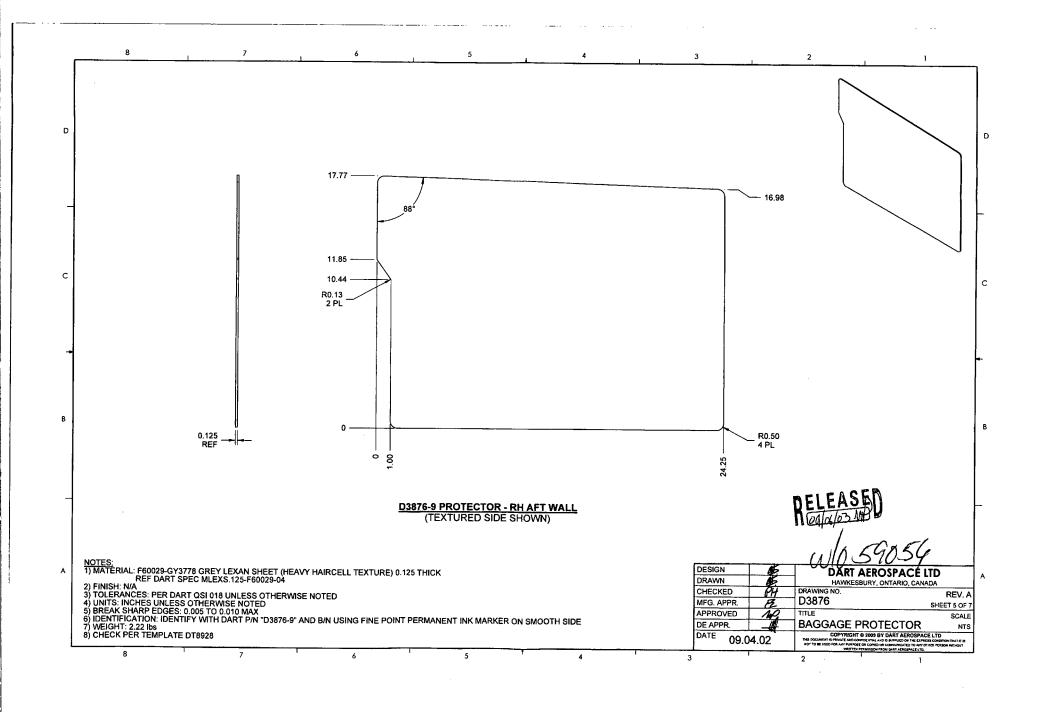
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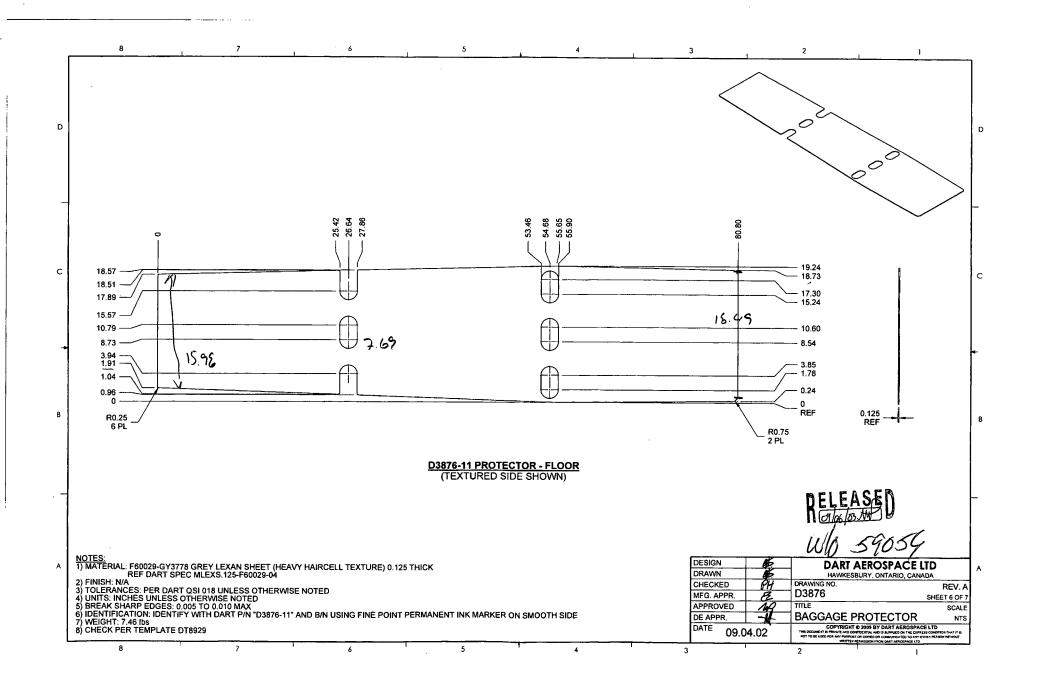
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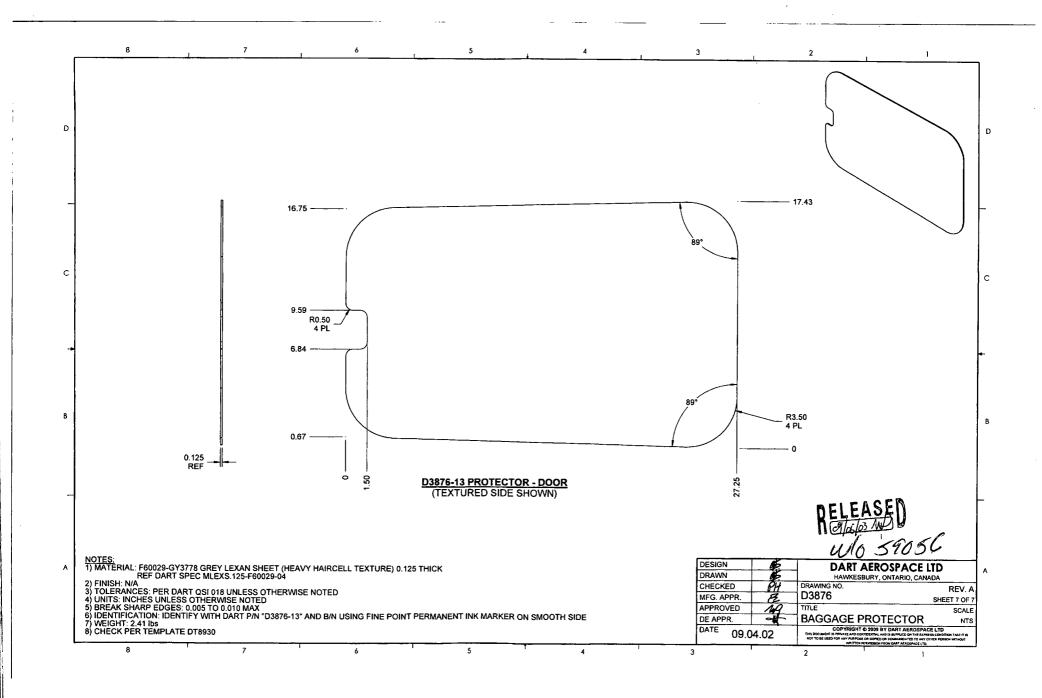
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